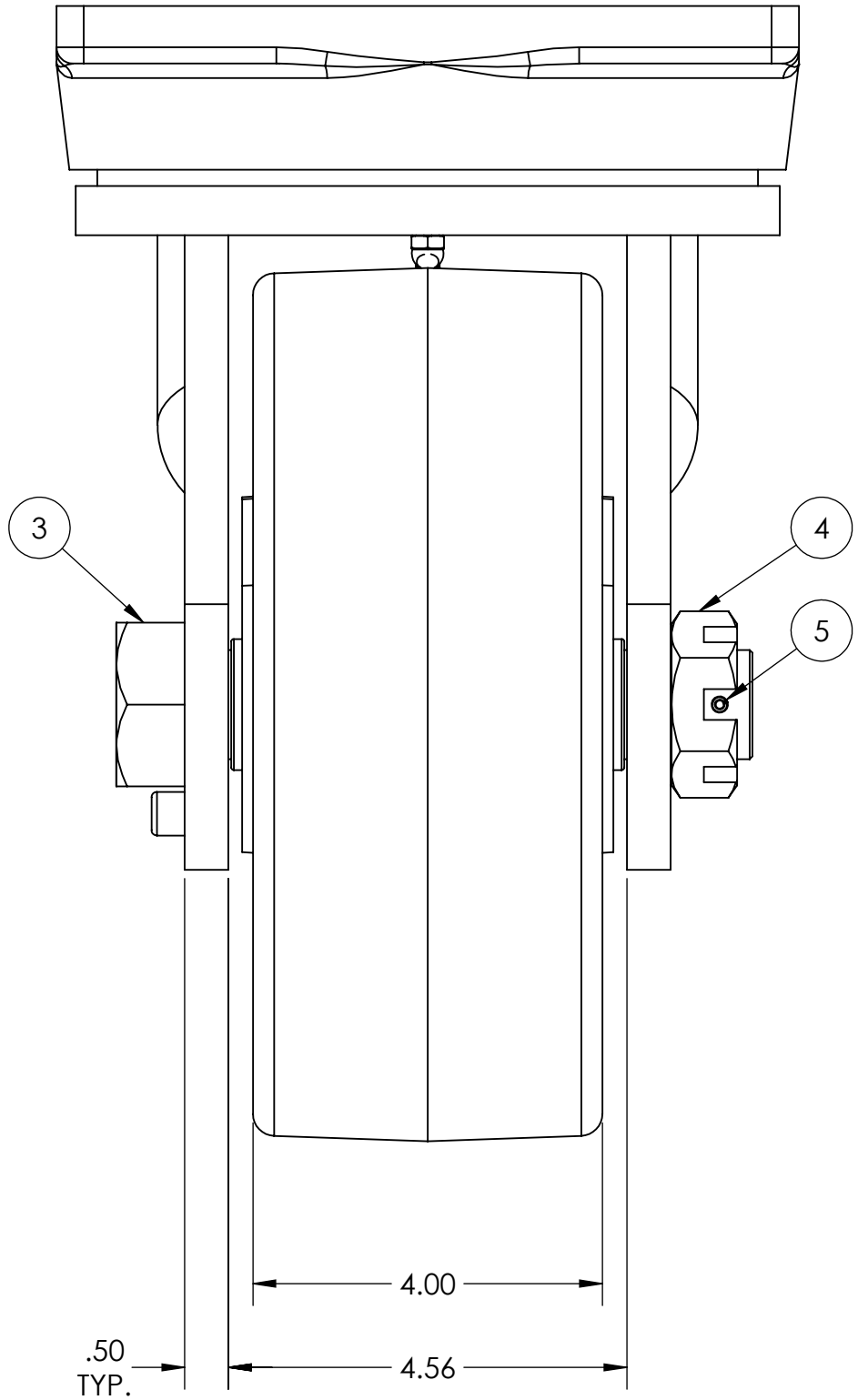
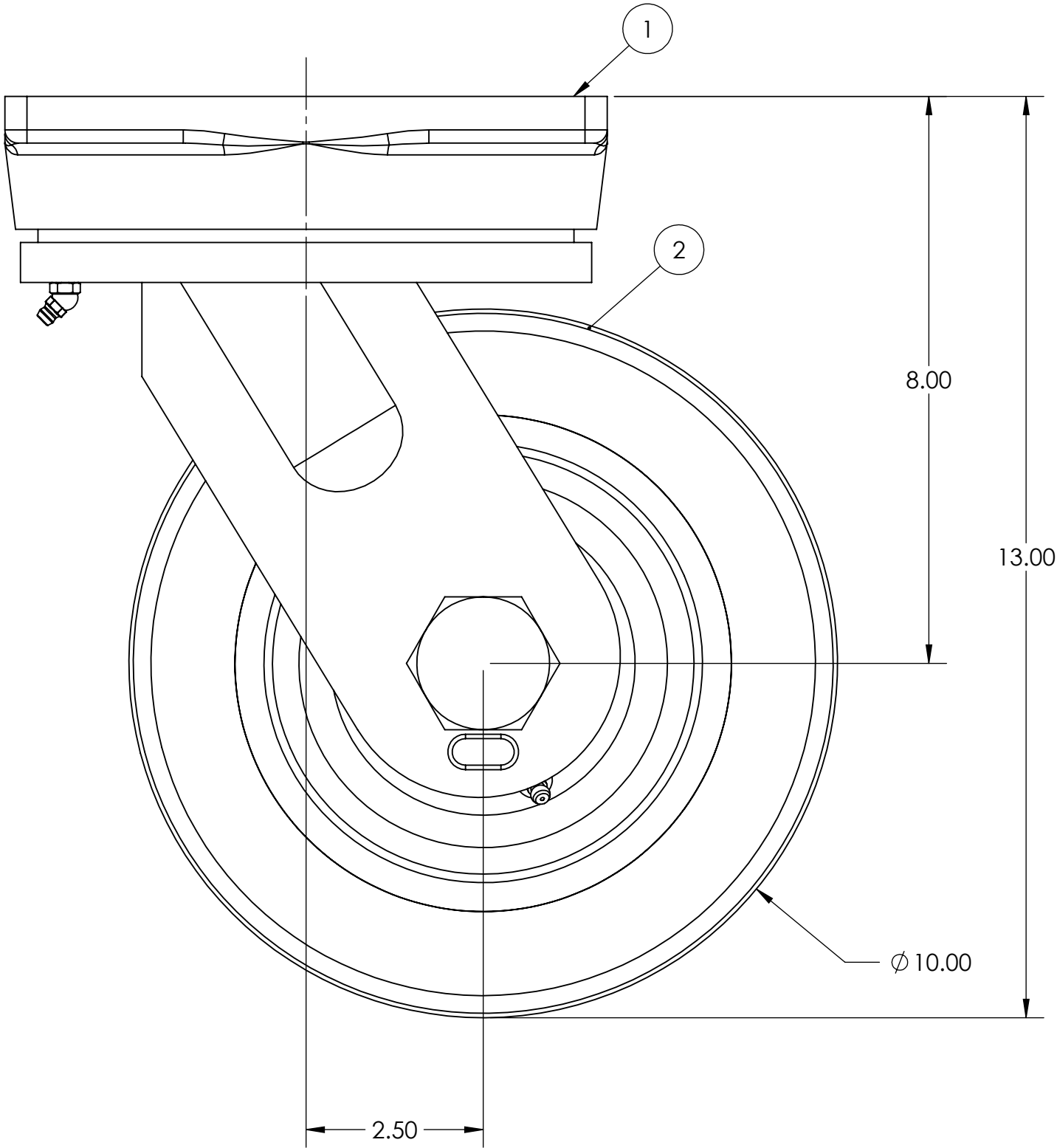




ITEM NO.	QTY.	PART/DRAWING NO.	DESCRIPTION	MATERIAL
1	1	91-10400-00-1	91 SER. 10.00 X 4.00 SWL. RIG	
2	1	10409-96-20	Ø10.00 X 4.00 T/R 95 POLY TB WHEEL	MISC.
3	1	AX201040	1-1/4-12 X 6-1/2 GRADE 5 HHCS	AISI 1038
4	1	SN201216	1-1/4 -12 SLOTTED JAM NUT ZINC PLATED	STEEL
5	1	KY032800	3/16 X 1-3/4 ROLL PIN	STEEL



PRAVEEN K.	A	WAS GOLD DICHROMATE PLATING	9/2/2017
REV. APPROVALS	NO.	REVISION	DATE

 CASTER CONCEPTS, INC. 16000 E. MICHIGAN AVE. ALBION, MI 49224 (517) 629-8838 casterconcepts.com	TOLERANCE SPECS.	UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY: .XX = $\pm .030$ .XXX = $\pm .010$ X° = $\pm 1.0^\circ$ PART TO BE FREE OF BURRS AND SHARP EDGES				DESCRIPTION:		91 SER. 10.00 X 4.00 SWL. CASTER				
						PART/DRAWING NO:		91-10409-96-1		DATE:	12/11/2014	
WHERE USED:	FINISH SPECS.	GOLD POWDER COATING ON RIG, GRAY PAINT ON WHEEL CORE (A)								SCALE:	1:2	C-SIZE
CHECKED BY:	MATERIAL SPECS.		APPROVED BY:	KAREN TRAVIS	DRAWN BY:		BRIAN CHOMIC		THIRD ANGLE			

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