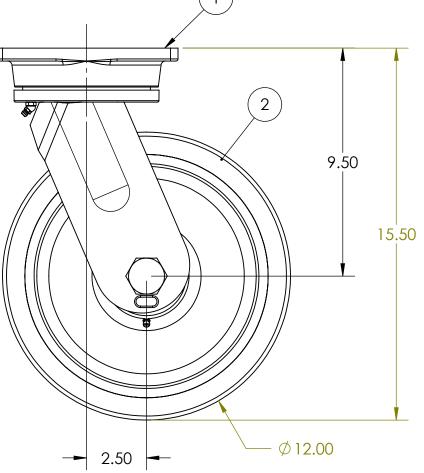


ITEM NO. GTY. PART/DRAWING NO. DESCRIPTION MATERIAL 1 1 101-12400-00-1 81 SER. 1200 X 400 SWL, RIG MISC. 2 1 12409-96-16 Ø1 SER. 1200 X 400 SWL, RIG MISC. 3 1 AX169600 1-14 X 66 RADE 51HLCS AISI 1038. 4 1 LIN161413 1*14 LOW HEIGHT FLEXLOC NUT STEEL INITIAL STEEL						
2 1 12409-96-16 Ø12.00.X.4.00.T/R-95.POLY.WHEL MSC. 3 1 AX169600 1-14 X.4 G GRADE SHHCS MSC. 4 1 LN161413 1"-14 LOW HEIGHT FLEXLOC NUT STEEL	ITEM NO.	QTY.	MATERIAL			
3 1 AX169600 1-14 X 6 GRADE 5 HHCS ASI 1038 4 1 LN161413 1'-14 LOW HEIGHT FLEXLOC NUT STEEL Image: Steel	1]				
4 1 LN161413 1"-14 LOW HEIGHT FLEXLOC NUT STEEL	2	1				
TOLERANCE SPECS		1				
3 4 3 4 4 4 3 4 4 4 3 4 4 4 3 4 3 4 4 4 3 4 4 4 3 4 4 4 5 5 10 10 7 7 7 7 7 10 7 10 7 10 7 10 7 10 7 10 7 10 7 10 8 10 7 10 8 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10 10	4	I	LIN101413	1 -14 LOV		IUI JILL
FINISH SPECS. GOLD POWDER COAT ON RIG, GRAY PAINT ON WHEEL CORE SCALE: 1:4 B-SIZE	TOLERANCE SPECS	.XX = ±.030 .XX	.3 TY SE SPECIFIED THE FOLLOWING TOLERANCES APPLY: X = ±.010 X* = ±1.0*	B P. DESCRIPTION:	4 4 00 56 81 SER. 12.00 X 4.00 SWL. CAST	
	FINISH SPECS.	GOLD POW	DER COAT ON RIG, GRAY PAINT ON V	WHEEL CORE		



	ITEM NO.	QTY.	PART/DRAWING NO.	DESCRIPTION	MATERIAL
		1	81-12400-00-1	81 SER. 12.00 X 4.00 SWL. RIG	MISC.
	2	1	12409-96-16	Ø12.00 X 4.00 T/R-95 POLY WHEEL	MISC.
	3 4	1	AX169600 LN161413	1-14 X 6 GRADE 5 HHCS 1"-14 LOW HEIGHT FLEXLOC NUT	AISI 1038 STEEL
	4	I	LINIOI4I3	1 -14 LOW HEIGHT FLEXLOC NUT	SIEEL
1					
ĪĪ				p <u> </u>	
(2)					
				IИ NI	
9.50			\bigcirc		
			(3)		
			\sim		
15.50					
/ /// //					
└── Ø 12.00					
			.38	4.00	
			TYP		
16000 E. MICHIGAN AVE.		UNLESS OTHERWIS	E SPECIFIED THE FOLLOWING TOLERANCES APPLY:	DESCRIPTION: 81 SER. 12.00 X 4.00 SWL. CASTER	
CASTER ALBION, MI 49224 CONCEPTS, INC. [517]/629-8838 casterconcepts.com	OLERANCE SPECS	.XX = ±.030 .XX	$V = \pm 0.10$ $V^{0} = \pm 1.0^{0}$	ART / DRAWING NO: 81-12409-96-1 DATE: 8	/8/2021
WHERE USED:	FINISH SPECS.		DER COAT ON RIG, GRAY PAINT ON W		1:4 B-SIZE
	MATERIAL SPECS.		APPROVED BY:		GLE - 🔄 - 🛞 -
REMAIN THE SOLE PROPERTY OF CASTER	CONCEPTS INC	IT IS SUBMITT	ED FOR USE IN REFERENCE ONLY A	ND SHALL NOT BE DUPLICATED OR GIVEN TO A THIRI	

NOTICE: THIS DRAWING AND DESIGN INFORMATION CONTAINED HEREIN SHALL REMAIN THE SOLE PROPERTY OF CASTER CONCEPTS INC. IT IS SUBMITTED FOR USE IN REFERENCE ONLY AND SHALL NOT BE DUPLICATED OR GIVEN TO A THIRD PARTY WITHOUT THE WRITTEN CONSENT OF CASTER CONCEPTS INC. THIS DRAWING MUST BE RETURNED TO CASTER CONCEPTS INC. UPON REQUEST AT ANY TIME. ACCEPTANCE OF THIS DRAWING SHALL BE CONSTRUED AS AN AGREEMENT OF THESE TERMS.