

				1
ITEM NO. QTY.		PART/DRAWING NO.	DESCRIPTION	MATERIAL
1	1	50-06200-00-2	50 SER. 6.00 X 2.00 RGD RIG	
2	1	06202-44-08	Ø6.00 X 2.00 ET85 TWERGO WI	
3	1	AX085400	1/2-20 X 3-3/8 SOLID AXLE ZI	
4	1	LN08200	1/2-20 TOP LOCK NUT	AISI 1038
		NOTE: 1. CASTER IS F		
50			3 2X 1.00 -2.03	
			2X .25 2.44	
6000 E. MICHIGAN AVE. LBION, MI 49224 517)629-8838 asterconcepts.com	TOLERANCE SPECS.	UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES AF $XX = \pm .030$ $XXX = \pm .010$ $X^{\circ} = \pm 1.0^{\circ}$		2.00 ET-85 TWERGO BB
asterconcepts.com		PART TO BE FREE OF BURRS AND SHARP EDGES	PART / DRAWING NO: 50-06202-44-2	DATE: 11/21/2018
	FINISH SPECS. MATERIAL SPECS.	APPROVED BY:	DRAWN BY: ARUN S.	SCALE: 1:2 B-SIZE
			NLY AND SHALL NOT BE DUPLICATED OR G	

				DESCRIPTION	
	ITEM NO.	QTY.	PART/DRAWING NO. 50-06200-00-2	DESCRIPTION 50 SER. 6.00 X 2.00 RGD RIG	MATERIAL STEEL
	2			Ø6.00 X 2.00 ET85 TWERGO WHEEL	MISC.
	3		AX085400		
	4	1		1/2-20 X 3-3/8 SOLID AXLE ZINC	AISI 1038
	4	1	LN08200	1/2-20 TOP LOCK NUT	AISI 1038
				ATED FOR 910 LBS AT WALKING ERMITTENT USE.	
2					
4.50	50				4)
	<u> </u>			2X 1.00	
			UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPL	2X .25 - 2.44 2.44 2.00 ET-85	TWERGO BB
CASTER CONCEPTS INC	ALBION, MI 49224 (517)629-8838	TOLERANCE SPECS	$XX = \pm .030$ $XXX = \pm .010$ $X^{\circ} = \pm 1.0^{\circ}$	PART / DRAWING NOV 50 04202 44 2	
CASTER CONCEPTS, INC.	16000 E. MICHIGAN AVE. ALBION, MI 49224 (517)629-8838 casterconcepts.com	TOLERANCE SPECS FINISH SPECS.	.XX = ±.030 .XXX = ±.010 X° = ±1.0° PART TO BE FREE OF BURRS AND SHARP EDGES CLEAR ZINC PLATED ON RIG,		DATE: 11/21/2018 CALE: 1:2 B-SIZ

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