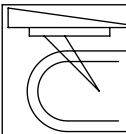


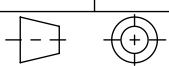
ITEM NO.	Default /QTY.	PART/DRAWING NO.	DESCRIPTION	MATERIAL
1	1	SP18122603A	2-99-12500-00-1LPSP	MISC.
2	2	SPD18032101K	2-12502-95-16SP	MISC.
3	2	AX1613600	1"-14 X 8-1/2 GRADE 5 HHCS	AISI 1038
4	2	LN161412	1-14 FIN HX JAM CENLCK NUT-ZINC	STEEL
5	2	SPD15062202P	SPECIAL 94 SER. COATED HALF TOE GUARD FRAME	AISI 1008
6	2	SPD15062202J	SPECIAL 94 SER. COATED HALF TOE GUARD FRAME	AISI 1008

NOTES:  
1. CASTER IS RATED FOR 12,500 LBS.  
2. FLOOR LOADING STRESS @12,500 LBS = 711 PSI  
3. ESTIMATED COF OF ROLLING RESISTANCE IS 3% OF LOAD TO START MOVING AND 1% OF LOAD TO MAINTAIN. (THIS IS FIGURING 2 SWIVEL AND 2 RIGID CASTERS ON SMOOTH, FLAT CONCRETE) APPLICATION AND FLOOR CONDITIONS WILL IMPACT THIS.



CASTER  
CONCEPTS, INC.

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WHERE USED:		TOLERANCE SPECS.	UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY: .XX = ±.030 .XXX = ±.010 X° = ±1.0° PART TO BE FREE OF BURRS AND SHARP EDGES	DESCRIPTION:	2-99-12502-95-1LPTGSP
CHECKED BY:	PRAVEEN K.	FINISH SPECS.	BLACK POWDER COATING ON RIG, GRAY PAINT ON WHEEL CORES	PART/DRAWING NO:	SP18122603HDLPTG
		MATERIAL SPECS.		APPROVED BY:	
				DRAWN BY:	TARUN B.
				THIRD ANGLE	

NOTICE:THIS DRAWING AND DESIGN INFORMATION CONTAINED HEREIN SHALL REMAIN THE SOLE PROPERTY OF CASTER CONCEPTS INC. IT IS SUBMITTED FOR USE IN REFERENCE ONLY AND SHALL NOT BE DUPLICATED OR GIVEN TO A THIRD PARTY WITHOUT THE WRITTEN CONSENT OF CASTER CONCEPTS INC. THIS DRAWING MUST BE RETURNED TO CASTER CONCEPTS INC. UPON REQUEST AT ANY TIME. ACCEPTANCE OF THIS DRAWING SHALL BE CONSTRUED AS AN AGREEMENT OF THESE TERMS.