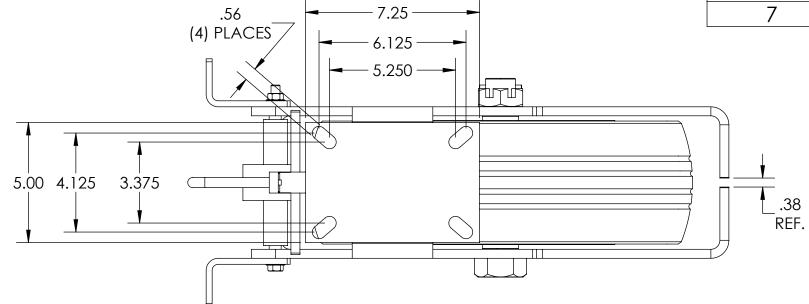
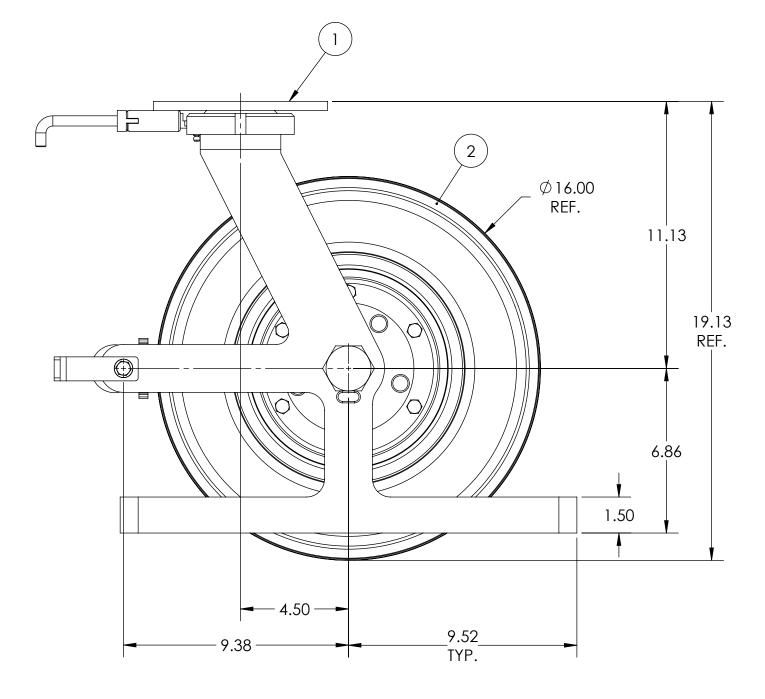
| ITEM NO. | QTY. | PART/DRAWING NO.     | DESCRIPTION  | MATERIAL      |
|----------|------|----------------------|--|---------------|
| 1        | 1    | 71-16600-01-1HDLPPTG | 71 SER. 16.00 X 6.00 PNEU. SWL. RIG C/W HDSL, PCB & TG | MISC.         |
| 2        | 1    | 16509-78-20          | Ø16.00 X 5.125 SOLID PNEUMATIC WHEEL                   | MISC.         |
| 3        | 1    | AX201200             | 1.25-12 X 7.50 AXLE                                    | AISI 1038     |
| 4        | 1    | KY032800             | 3/16 X 1-3/4 ROLL PIN                                  | STEEL         |
| 5        | 1    | SN201216             | 1-1/4-12 SLOTTED JAM NUT ZINC PLATED                   | STEEL         |
| 6        | 1    | SB202412             | 1-1/4 X 1-1/2 X 3/4 SPACER                             | AISI 1026     |
| 7        | 1    | SB202416             | 1-1/4 X 1-1/2 X 1 SPACER                               | SINTERED IRON |
|          |      |                      |  |               |



7.25



|   | CASTER  | 16000 E. MICHIGAN AVE. |                 | UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY:   |              |              | DESCRIPTION: 71-16509-78-1HDLPPTGSP |                 |        |             |     |             |
|---|---|------------------------|-----------------|--|--------------|--------------|-------------------------------------|-----------------|--------|-------------|-----|-------------|
|   | CASIER ALBION, MI 49224<br>CONCEPTS, INC. (517)629-8838<br>casterconcepts.com |                        |                 | $.XX = \pm .030$ $.XXX = \pm .010$ $X^{\circ} = \pm 1.0^{\circ}$<br>PART TO BE FREE OF BURRS AND SHARP EDGES |              | PART/DRAWING | G NO:                               | SP181220HDLPPTG | DATE:  | 4/1/2019    | 7   |             |
| , | WHERE USED:   | 1                      | FINISH SPECS.   | ZINC PLATING   | ON RIG       |              |                                     |                 |        | scale:      | 1:4 | C-SIZE      |
|   | CHECKED BY:   | NEKIBUR R.             | MATERIAL SPECS. |  | APPROVED BY: |              | DRAWN BY                            | PRAVI           | EEN K. | THIRD ANGLI |     | $\bigoplus$ |

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NOTES:

- 1. CASTER IS RATED AS 2,900 LBS @ WALKING SPEEDS, INTERMITTENT USE.
- 2. ESTIMATED COF OF ROLLING RESISTANCE IS
  - 5% OF LOAD TO START MOVING AND 2% OF
  - LOAD TO MAINTAIN. (THIS IS FIGURING 2
  - SWIVEL AND 2 RIGID CASTERS ON SMOOTH,
  - FLAT CONCRETE) APPLICATION AND FLOOR
  - CONDITIONS WILL IMPACT THIS.
- 3. CASTER WEIGHT: 75.71LBS

