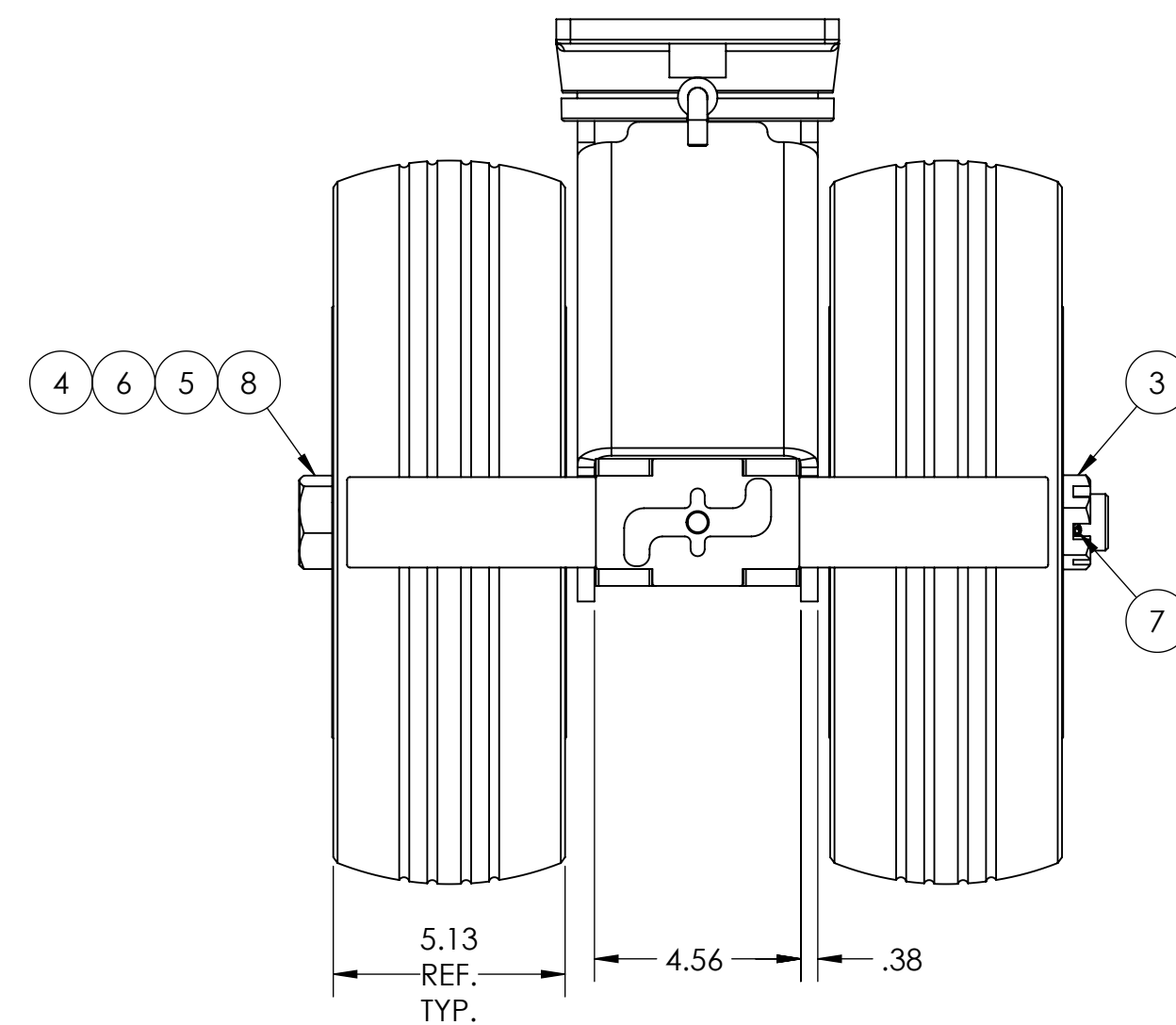
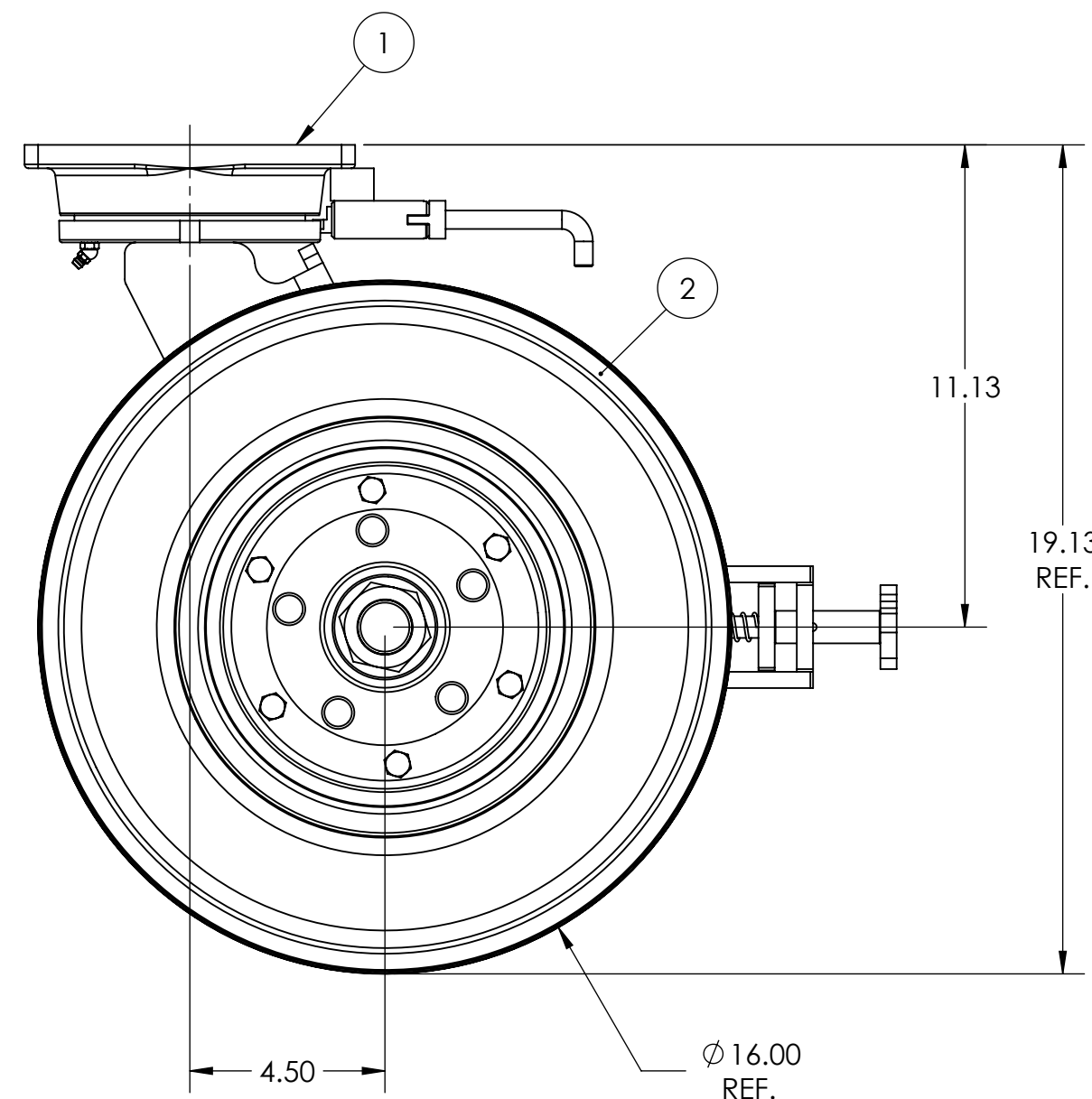
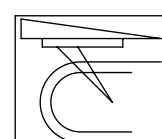


ITEM NO.	QTY.	PART/DRAWING NO.	DESCRIPTION	MATERIAL
1	1	2-81-16600-01-1HDLF	2-81 SER. 16.00 X 6.00 PNEU. SWL. RIG C/W HDSL & FCB (1.25" AXLE BORE)	MISC.
2	2	16509-78-20	Ø16.00 X 5.125 SOLID PNEUMATIC WHEEL	MISC.
3	1	SN201216	1-1/4 -12 SLOTTED JAM NUT ZINC PLATED	STEEL
4	4	SB202407	1-1/4 X 1-1/2 X .406 SPACER	SINTERED IRON
5	2	SB202411	1-1/4 X 1-1/2 X 21/32 SPACER	AISI 1026
6	1	SB202473	1-1/4 X 1-1/2 X 4-9/16 SPANNER	AISI 1026
7	1	KY032800	3/16 X 1-3/4 ROLL PIN	STEEL
8	1	AX2027200	1-1/4-12 X 17.00 LGT. PNEU. AXLE	STEEL

#### NOTES:

1. CASTER IS RATED AS 5,800 LBS @ WALKING SPEEDS, INTERMITTENT USE.
2. ESTIMATED COF OF ROLLING RESISTANCE IS 5% OF LOAD TO START MOVING AND 2% OF LOAD TO MAINTAIN. (THIS IS FIGURING 2 SWIVEL AND 2 RIGID CASTERS ON SMOOTH, FLAT CONCRETE) APPLICATION AND FLOOR CONDITIONS WILL IMPACT THIS.
3. CASTER WEIGHT: 118.78LBS




**CASTER  
CONCEPTS, INC.**  
 16000 E. MICHIGAN AVE.  
 ALBION, MI 49224  
 (517) 629-8838  
 casterconcepts.com

WHERE USED:  
 CHECKED BY: NEKIBUR R.

#### TOLERANCE SPECS.

#### FINISH SPECS.

#### MATERIAL SPECS.

UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY:  
 .XX = ±.030 .XXX = ±.010 X° = ±1.0°  
 PART TO BE FREE OF BURRS AND SHARP EDGES

GOLD POWDER COAT ON RIG

APPROVED BY:

DESCRIPTION: 2-81-16509-78-1HDLFSP

PART/DRAWING NO: SP18120602HDLF

DRAWN BY: PRAVEEN K.

DATE: 4/1/2019

SCALE: 1:4 C-SIZE

THIRD ANGLE 

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