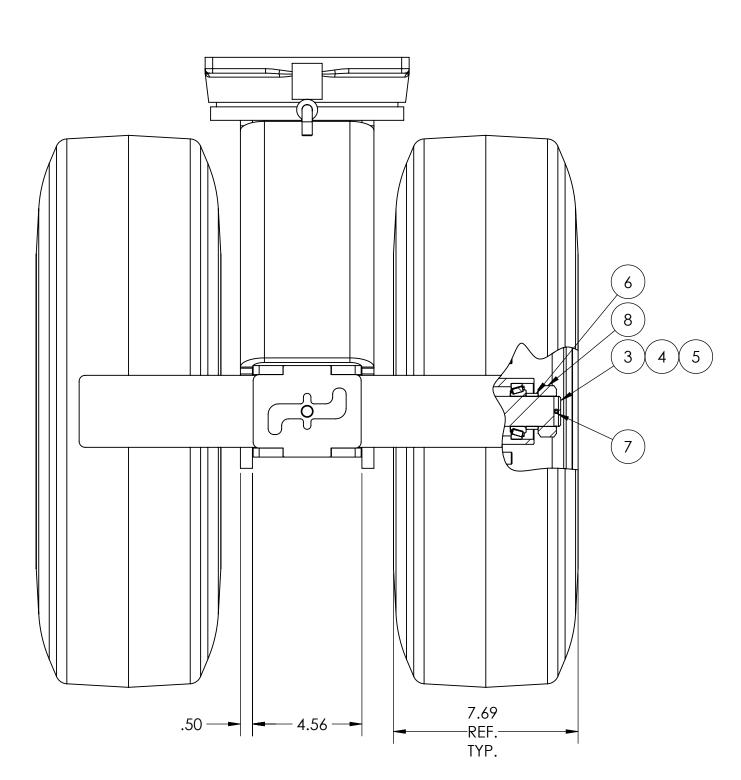


ITEM NO.	QTY.	PART/DRAWING NO.	DESCRIPTION	MATERIAL	
1	1	2-91-18600-00-1LF	2-91 SER. 18.00 X 6.00 PNEU. SWL RIG C/W SL & FCB	MISC.	
2	2	23609-76-20	6.50/10 PNEU 1-1/4 TB 10 PLY, 4-1/8 HUB LENGTH	MISC.	
3	1	AX2033800	1-1/4-12 X 21-1/8 PNEUMATIC AXLE	ETD 150	
4	1	AX084800	1/2-20 X 3 HHCS	AISI 1038	
5	1	LN08200	1/2-20 TOP LOCK NUT	AISI 1038	
6	2	SB2024701	1.25 X 1.50 X .50 SPACER	AISI 1026	
7	2	KY032800	3/16 X 1-3/4 ROLL PIN	STEEL	
8	2	SN201216	1-1/4-12 SLOTTED JAM NUT ZINC PLATED	STEEL	

## NOTES:

- 1. CASTER IS RATED AS 5,550 LBS @ WALKING SPEEDS, INTERMITTENT USE.
- 2. ESTIMATED COF OF ROLLING RESISTANCE IS 5% OF LOAD TO START MOVING AND 2% OF LOAD TO MAINTAIN. (THIS IS FIGURING 2 SWIVEL AND 2 RIGID CASTERS ON SMOOTH, FLAT CONCRETE) APPLICATION AND FLOOR CONDITIONS WILL IMPACT THIS.
- 3. CASTER WEIGHT: 318.84LBS



CASTER CONCEPTS, INC	(517)629-8838 casterconcepts.com	TOLERANCE SPECS.	UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY: .XX = $\pm$ .030 .XXX = $\pm$ .010 X° = $\pm$ 1.0° PART TO BE FREE OF BURRS AND SHARP EDGES		DESCRIPTION: 2-91-23609-76-1HDLFSP					
					PART/DRAWING NO: SP18120401HDLF		DATE: 4/1/2019			
		FINISH SPECS.	GOLD POWDER COAT ON RIG					SCALE:	1:4	D-SIZE
WHERE USED: CHECKED BY: NEKIBUR R.		MATERIAL SPECS.		APPROVED BY:		DRAWN BY:	PRAVEEN K.	THIRD ANGLE		$\bigcirc$